

SPECIAL ADHESIVE

For problem-free bonding of glass to glass, metal to metal or glass to metal.



- ▶ Simple application.
Your advantage:
 - Quick and secure assembly through immediate high adhesive strength.
- ▶ Impact resistant, flexible, tough and durable bond.
Your advantage:
 - Durable permanent bond between glass and metal.
- ▶ Outstanding resistance to chemicals.
Your advantage:
 - Good resistance to diluted acids and lyes, water and alcohol.
- ▶ Solvent-free adhesive system.

Instructions for Use:



Thoroughly clean and dry surfaces to be bonded (Acetone Cleaner **0893 460**). Apply activator to the glass surface.



Apply adhesive to the metal surface.



Press metal surface onto glass surface for about 20 seconds. The bond reaches 50% of its final strength after only 15–20 minutes.



Attention:

Do not use in direct sunlight or on hot glass surfaces.
Surface to be bonded must be flat.
Adhesive does not fill gaps.

Note:

Not suitable for Ford vehicles.

Contents	Art. No.	P. Qty.
Adhesive bag, 1g activator ampoule, 0.5ml	0893 40	5

Areas of application:

Interior rear view mirror of vehicles, metal latches and hinges on side vent windows, rain sensors or glass-metal connections on furniture.

Technical Data:

Chemical basis	Adhesive: Urethane acrylate / Activator: Monomer methacrylate
Colour after curing	transparent
Temperature resistance	-55°C to 120°C
Handling strength	after about 20 seconds
Final strength	after about 12 hours at 23°C and 55% relative air humidity
Shelf life	12 months at room temperature