

FAST SETTING GLUE

Universal glue, PVAc base, very fast setting



Contents	Art. No.	Pack/Qty
500 g	0892 100 12	1/20

Technical Data:

Base	Polyvinyl acetate
Colour	White, dries transparent.
Density	Approximately 1.1g/cm ³
Solid content	49 - 51%
pH value	approx. 2.5 - 3.5
Viscosity	70 - 100 poise
Application devices	Brush, roller
Quantity applied	80 to 100 g/m ²
Open time	approx. 5 minutes
Processing temperature	minimum 15°C
Duration of storage	6 months in closed original containers, protect from frost.
Cleaning	Wash machinery and equipment with cold or warm water immediately after use.

Note: Contact with ferrous metals i.e. steel or iron can cause the glue to turn blue or black. Avoid contact with steel clamps etc.

Your advantage

- Very fast setting.
- Very short open time.
- Meets the requirements of BS EN204 category D3/3

Areas of application:

- Gluing of veneers
- Gluing large areas of laminate.
- Gluing carcasses / gluing for assembly purposes.

Assembly and Clamping times:

Ideally open assembly time should not exceed 5 minutes. Pressing times are given below;

Cold pressing times

Temperature °C	15	20	25
Relative humidity (0%)	88	65	65
Time (min.)	40	15	10

Cold and warm pressing times

Temperature °C	50	60	70	80
Time (min.)	3	2	1	1

With this information we want to advise you to the best of our knowledge based on our tests and experience. Preliminary testing required! For further information see the technical data leaflet.