

POLYURETHANE GLUE

Moisture curing one component adhesive to D4 (EN204)



Your advantages:

- One component.
- Reacts with moisture from the air and from materials to be bonded.
- Joint filling.
- Resistant to solvents once cured.
- Simple application.

Areas of application:

- Wooden door and window frame construction.
- Lamination of wood materials e.g. MDF.
- Furniture construction.
- Structural adhesion of garden furniture.
- Bonding of mineral building boards, ceramic materials and concrete.



Contents	Art. No.	Pack/Qty
1 kg	0892 100 170	1/6

Technical Data:

Base:	Isocyanate
Colour:	yellow / brown
Application quantity:	150 - 200 grams per M ²
Open time:	15 mins. at 20°C
Clamping pressure:	min. 8 kg / M ²
Clamping time:	5°C - 120 mins. 20°C - 40 mins. 60°C - 15 mins.
Full strength:	24 hours
Gap filling capacity:	approx. 0.5 mm
Cleaning:	uncured adhesive with 0892 160 (PU Cleaner) cured adhesive can only be removed mechanically i.e. scraping.
Working temperature:	ideal 20°C (min. 5°C)
Moisture content of substrate:	max. 20%.
Storage temperature:	between 10°C and 20°C.
Shelf life:	approx. 9 months in closed airtight container.

With this information we want to advise you to the best of our knowledge based on our tests and experience. Preliminary testing required! For further information see the technical data leaflet.