



# Contact Adhesive

- A high quality, high tack, low viscosity, one part neoprene contact adhesive.
- This highly versatile adhesive will bond a large variety of material including: plastic laminate, aluminium, sheet lead, hardboard, natural wood veneers, insulating materials, foams etc. to a variety of core materials. Do not use with expanded polystyrene.

Description	Contents	Art. No.	Pack/Qty
Canister	5 litres	<b>0893 100 099</b>	1/4
Spreader	-	<b>0891 185</b>	1

## Technical Data:

Product type:	polychloroprene rubber / phenolic resin.
Colour:	brown.
Viscosity:	light / medium fluid.
Specific gravity:	approx. 0.85.
Green strength:	very high.
Clean up solvent:	1890 100 026.
Flash point:	between -18°C and 0°C.

## Application:

### Preparation:

For maximum bond integrity, precondition and material to be bonded at 15°C and 20°C. Surfaces should be free of grease and dust. Stir adhesive vigorously before use. By hand scraper, brush or roller at 4.1m<sup>2</sup> to 6.2<sup>2</sup> per litre to both surfaces to be bonded, ensure total area is covered.

### Spreading:

### Storage:

Ideal storage temperature 15°C and 20°C.. DO NOT STORE BELOW 10°C. Storage life 12 months in closed containers at 20°C under cover in a dry area.

### Drying time:

10 to 15 minutes.

### Open time:

Up to 2 hours. Drying time and open time are both dependant on adhesive coverage and ambient conditions. Adequate drying time must be allowed to avoid solvent entrapment.

### Assembly:

Carefully align materials before contact. Press surfaces together at maximum pressure consistent with the materials being bonded. Use cold press, hand rollers, blocks and hammer, roller press etc. Maximum adhesive performance is dependant on sufficient pressure being applied. Handling and trimming may be commenced immediately.

**Not suitable for use on Plasticised PVC or Expanded Polystyrene.**