



Contact Adhesive

- A high tack medium viscosity one part neoprene contact adhesive.
- Long open time.
- Easy application.
- Low soak - to avoid glue line starvation.
- Clean up solvent Art. No: 1890 100 026.

Description	Contents	Art. No.	Pack/Qty
Canister	5 litres	0893 100 200	1/4
Spreader	-	0891 185	1

Uses:

This highly versatile adhesive will bond a large variety of materials including: plastic laminate, aluminium, sheet lead, hardboard, wood veneers etc. to a variety of core materials.

Application:

Preparation:

for maximum bond integrity:

Precondition adhesive and materials to be bonded at 15°C - 20°C. Surfaces should be free of grease and dust. Stir vigorously before use.

Spreading:

By hand or roller at 4.1² - 6.2² / litre to both surfaces to be bonded. Ensure total area is covered.

Drying time:

10 - 15 minutes.

Open time:

Up to 5 hours. Drying time and open time are both dependant on adhesive coverage and ambient conditions. Adequate drying time must be allowed to avoid solvent entrapment.

Assembly:

Carefully align materials before contact. Press surfaces together at maximum pressure consistent with the materials being bonded. Use cold press, hand rollers, block and hammer etc. Maximum adhesive performance is dependant on sufficient pressure being applied.

Not suitable for use on Plasticised PVC or Expanded Polystyrene.



Hand Roller 90mm wide

Uses:

All surfaces that have been bonded with any type of contact adhesive should be pressed or rolled. This hand roller is ideal for this procedure. By rolling the joined surfaces with this roller the bond will be sufficiently pressed to achieve an adequate bond. Tapping by hand is not sufficient, always use a roller.

Art No.	Qty
0715 45 33	1